# **LAPOX® ARP-13 HT**



Technical Data Sheet | Polymers Business

Description Lapox ARP-13 HT is an unmodified medium molecular weight solid epoxy resin based on

> bisphenol-A. It is available in the form of flakes. It is suitable for functional and decorative powder coating. It can be cured with dicyandiamide, accelerated dicyandiamide, various phenolic curing agents and carboxyl terminated polyesters. It offers improved storage

stability of finished products in tropical climate.

Advantages High Tg

Improved storage stability

**Applications** Epoxy-polyester hybrid powder coatings

Pure epoxy powder

**Processing** Powder coatings

### Typical specifications

Properties	Unit	Test method	Values
Appearance	-	Visual	Light-yellow, solid flakes
Colour <sup>1</sup>	GS	ASTM D1544	Max 1
Epoxy value	Eq/kg	ASTM D1652	1.25 - 1.35
Melt viscosity at 150°C	m Pas	ASTM D4287	4,500 - 6,500
Melting point	°C	-	85 - 100
Glass transition temperature	°C	DSC	Min 55
Epoxy equivalent weight (EEW)	g/eq	ASTM D1652	740 - 800

<sup>&</sup>lt;sup>1</sup>40% solution in butyl carbitol.

#### **Packaging** Lapox ARP-13 HT is available in 25 kg bags. Other packing may be considered on

request.

### Storage and handling

Lapox ARP-13 HT should be stored in a cool and dry place, preferably in a sealed container and should not be exposed to direct sunlight. This product has a shelf-life of 2 years, if stored in its original container between 18°C and 25°C away from humidity and excessive heat. Please refer to the Safety Data Sheet (SDS) for detailed instructions on storage and handling.

## Safety

Wear personal protective equipment (PPE). Avoid contact with the eyes and skin. In case of direct contact and irritation, the resin should be washed off immediately with soap and warm water. Avoid breathing vapours, mist or gas. Please refer to the SDS for detailed safety instructions.

### Spills and disposal

In case of spills, sweep up and shovel the spilled material. Keep spilled material in suitable, closed containers for disposal. Soak up with an absorbent such as clay, sand or other suitable material. Flush area with water to remove trace residue. Do not allow the product to reach the sewage system. Waste must be disposed of in accordance with federal, state or local regulations, as applicable.

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**Note** Lapox<sup>®</sup> is a registered trademark of Atul Ltd.

### Manufacturing site

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