LAPOX[®] APR-101

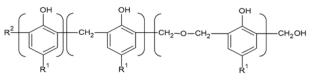
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Description

Lapox[®] APR-101 is reactive alkyl phenol formaldehyde resin based on *p-tert* butyl phenol. It can capable to provide longer open time and oxidative stability in rubber based adhesive formulations. It acts as tackifier in polychloroprene rubber based adhesive. Due to the excellent compatibility with polychloroprene rubber, it improves the adhesive strength to a great extent. Lapox[®] APR-101 is recommended for use in footwear, carpet lining, leather, furniture, building and automotive industries.

General structure



 $R^1 = C(CH_3)_3$ and $R^2 = H$ or CH_2OH

- Advantages Longer tack time Improve adhesion Excellent reactivity with Magnesium Oxide Excellent compatibility with polychloroprene rubber
- Applications Solvent based adhesives

Processing Roller and brush

Properties	Unit	Test method	Values
Appearance	-	Visual	Pale yellow lumps
¹ Color	GS	ASTM D1544	Max 4
Methylol content	%	ISO 354-3:1986	8 - 12
Melting point, capillary	°C	ISO 3146:2000	63 - 75
² Softening point	°C	ISO 1205:1978	65 - 80
	Appearance ¹ Color Methylol content Melting point, capillary	Appearance- ¹ ColorGSMethylol content%Melting point, capillary°C	Appearance-Visual ¹ ColorGSASTM D1544Methylol content%ISO 354-3:1986Melting point, capillary°CISO 3146:2000

¹60% solution in Toluene, ²Ball and ring method

Packaging Lapox APR-101 is available in 25 kg HDPE laminated paper bag. Other packing may be considered on request.

- **Storage and handling** Lapox APR-101 should be stored in a cool and dry place, preferably in a sealed container and should not be exposed to direct sunlight. This product has a shelf life of one year, if stored in its original container between 18°C and 25°C away from humidity and excessive heat.
- SafetyWear personal protective equipment (PPE). Avoid contact with the eyes and skin. In case
of direct contact and irritation, the resin should be washed off immediately with soap and
warm water. Avoid breathing vapors, mist or gas. Please refer to the Safety Data Sheet
(SDS) of Lapox APR-101 for detailed safety instructions.

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Spills and disposal	In case of spills, sweep up and shovel the spilled material. Keep spilled material in suitable, closed containers for disposal. Soak up with an absorbent such as clay, sand or other suitable material. Flush area with water to remove trace residue. Do not allow the product to reach the sewage system. Waste must be disposed of in accordance with federal, state or local regulations, as applicable.
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Note	Lapox [®] is a registered trademark of Atul Ltd.

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