



# Technical Data Sheet | Polymers Business

# Description Lapox P-6 is an unmodified high molecular weight solid epoxy resin (type-9) based on

bisphenol-A. It is available in form of flakes. It is suitable for one pack stoving enamels in combination with melamine and amino type hardeners at elevated temperature. Such enamels made form Lapox P-6 are suitable for interior and exterior coatings of can, tubes, coils and drums linings. The cured films shows excellent flexibility and adhesion coupled

with chemical resistance

Advantages Excellent flexibility and adhesion

**Applications** Can and coil coatings

**Processing** Spray and roller coatings

## **Typical specifications**

Properties	Unit	Test method	Values
Appearance	-	Visual	Light-yellow solid flakes
Colour <sup>1</sup>	GS	ASTM D1544	Max 2
Epoxy value	Eq/kg	ASTM D1652	0.34 - 0.42
Viscosity at 25°C1	m Pas	ASTM D2196	5,000 - 10,000
Softening point <sup>2</sup>	°C	ASTM E28	125 - 140
Epoxy equivalent weight (EEW)	g/eq	ASTM D1652	2,381 - 2,941

<sup>140%</sup> solution in butyl carbitol

### Packaging Lapox P-6 is available in 25 kg bags. Other packing may be considered on request.

#### Storage and handling

Lapox P-6 should be stored in a cool and dry place, preferably in a sealed container and should not be exposed to direct sunlight. This product has a shelf life of 2 years, if stored in its original container between 18°C and 25°C away from humidity and excessive heat. Please refer to the Safety Data Sheet (SDS) for detailed instructions on storage and handling.

#### Safety

Wear personal protective equipment (PPE). Avoid contact with the eyes and skin. In case of direct contact and irritation, the resin should be washed off immediately with soap and warm water. Avoid breathing vapours, mist or gas. Please refer to the SDS for detailed safety instructions.

#### Spills and disposal

In case of spills, sweep up and shovel the spilled material. Keep spilled material in suitable, closed containers for disposal. Soak up with an absorbent such as clay, sand or other suitable material. Flush area with water to remove trace residue. Do not allow the product to reach the sewage system. Waste must be disposed of in accordance with federal, state or local regulations, as applicable.

March 2018 Page 1 of 2

<sup>&</sup>lt;sup>2</sup>Ball and ring method

# LAPOX® P-6



# Technical Data Sheet | Polymers Business

**Contact** E-mail: polymers@atul.co.in

Website: www.atul.co.in

**Note** Lapox<sup>®</sup> is a registered trademark of Atul Ltd.

# Manufacturing site

Atul 396 020, Gujarat, India

Telephone: (+91 2632) 230000 | 233261

E-mail: contact@atul.co.in

Disclaimer: The information contained herein is for information purposes only. While enough care is taken in disclosing the information, users of this information are advised to cross-check the same depending upon use | application. Atul Ltd does not give any assurance or warranty or guarantee in regard to the accuracy or completeness of the information and no claim or liability will be accepted or entertained in regard thereto. Atul Ltd makes no warranty of any kind, expressed or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose or performance or usage of trade.

March 2018 Page 2 of 2