

**Description** Lapox K-42 is a modified aromatic amine hardener based on 4,4'-diamino diphenyl methane. It is suitable to cure epoxy resin at ambient temperature. It offers superior chemical resistance to acids, alkali and organic solvents when cured with modified and unmodified epoxy resins based on bisphenol-A and F. It offers very faster reactivity and short pot life at ambient temperature. Hence it is often used with Lapox K-42 adjust cure speed.

**Advantages** Excellent chemical resistance  
Faster reactivity  
Used with Lapox K-42 to adjust reactivity

**Applications** Chemical resistant floorings and screed  
Solvent free and high solids coating  
Tank lining

**Processing** Chemical resistant coating and flooring

**Typical specifications**

Properties	Unit	Test method	Values
Appearance	-	Visual	Dark-brown liquid
Colour	GS	ASTM D1544	Max 16
Amine value	eq/kg	ASTM D2073	4.4 - 4.8
Acid value	mg KOH/g	ASTM D1639	24 - 28
Viscosity at 25°C	m Pas	ASTM D2196	15,000 - 21,000
Pot life at 25°C <sup>1</sup>	Minutes	ASTM D2471	20 - 40
Glass transition temperature <sup>2</sup>	°C	-	100
AHEW	g/eq	-	114
Recommended ratio	w/w	-	60

<sup>1</sup>Pot life of 100 g mix mass at 25°C. Mixing ratio of Lapox B-11: Lapox K-42 is 100:60 w/w

<sup>2</sup>Cure schedule 105°C/1 hour

**Packaging** Lapox K-42 is available in 200 kg MS | HDPE drums and 1,000 kg IBC. Other packing may be considered on request.

**Storage and handling** Lapox K-42 should be stored in a cool and dry place, preferably in a sealed container and should not be exposed to direct sunlight. This product has a shelf-life of 1 year, if stored in its original container between 18°C and 25°C away from humidity and excessive heat. Please refer to the Safety Data Sheet (SDS) for detailed instructions on storage and handling.

**Safety** Wear personal protective equipment (PPE). Avoid contact with the eyes and skin. In case of direct contact and irritation, the resin should be washed off immediately with soap and warm water. Avoid breathing vapours, mist or gas. Please refer to the SDS for detailed safety instructions.

## Spills and disposal

In case of spills, sweep up and shovel the spilled material. Keep spilled material in suitable, closed containers for disposal. Soak up with an absorbent such as clay, sand or other suitable material. Flush area with water to remove trace residue. Do not allow the product to reach the sewage system. Waste must be disposed of in accordance with federal, state or local regulations, as applicable.

## Contact

E-mail: [polymers@atul.co.in](mailto:polymers@atul.co.in)  
Website: [www.atul.co.in](http://www.atul.co.in)

## Note

Lapox<sup>®</sup> is a registered trademark of Atul Ltd.

## Manufacturing site

Atul 396 020, Gujarat, India  
Telephone: (+91 2632) 230000 | 233261  
E-mail: [contact@atul.co.in](mailto:contact@atul.co.in)

---

Disclaimer: The information contained herein is for information purposes only. While enough care is taken in disclosing the information, users of this information are advised to cross-check the same depending upon use | application. Atul Ltd does not give any assurance or warranty or guarantee in regard to the accuracy or completeness of the information and no claim or liability will be accepted or entertained in regard thereto. Atul Ltd makes no warranty of any kind, expressed or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose or performance or usage of trade.